

"WEATHERPROOF" BLUE MEDIUM BODIED WET/DRY LOW VOC PVC CEMENT WET-SPEC

PRODUCT DESCRIPTION

PRODUCT

"WEATHERPROOF" Blue Medium Bodied Wet/Dry Low VOC PVC Cement

TYPE

"WEATHERPROOF" Blue Medium Bodied Wet/Dry Low VOC PVC Cement is a fast setting cement that is formulated for wet or dry conditions and/or conditions where quick pressurization is desired. "WEATHERPROOF" is an all weather cement.

RECOMMENDED USES

"WEATHERPROOF" is a One-Step Cement for use through 6" (15.24 cm) diameter on all classes of rigid and flexible PVC pressure pipe (including Sch. 80) and 8" (20.32 cm) diameter on non-pressure rigid and flexible PVC pipe.

COLOR/CONSISTENCY

Blue / Medium Bodied

TEMPERATURE RANGE USE

0°F (-18°C) to 120°F (49°C)

PRESSURE RANGE USE

Liquids:

Up to 300 PSI (2068 kPa)

DRYING TIME*

Partial set time rating:
Fast - approximately 20 seconds.
Complete cure time is 24 hours.

U.S. FEDERAL SPECIFICATIONS

WEATHERPROOF Blue Medium Bodied Wet/Dry Low VOC PVC Cement meets ASTM D2564.

Carries the National Sanitation Foundation Seal for Potable Water and Drain, Waste and Vent (DWV) and Sewer Waste (SW) systems.

NSF Standard 14
NSF Standard 61



WET-SPEC

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This product is manufactured in the U.S.A.

APPLICATION PRECAUTIONS

WARNING:
EXTREMELY FLAMMABLE.
DO NOT USE NEAR HEAT,
SPARKS OR OPEN FLAME.
STORE IN COOL, WELL
VENTILATED AREA.

CONTAINS TETRAHYDROFURAN, CYCLOHEXANONE AND METHYL ETHYL KETONE. MAY BE ABSORBED THROUGH THE SKIN. HARMFUL OR FATAL IF SWALLOWED.

USE WITH ADEQUATE VENTILATION. AVOID PROLONGED BREATHING OF VAPORS. AVOID CONTACT WITH EYES OR SKIN. KEEP CONTAINER TIGHTLY CAPPED WHEN NOT IN USE.

KEEP OUT OF REACH OF CHILDREN.

SEE SAFETY DATA SHEET (SDS) FOR COMPLETE PRECAUTIONS FOR SAFE HANDLING AND USE.

ENVIRONMENTAL STATEMENT

This product emits less than 250 grams per liter VOC when tested according to SCAQMD method 316A.

PACKAGING

U.S. Measure:

<u>Stock Code</u>	<u>Size</u>
Dauber Top Can	
WET4	¼ pint (118 ml)
WET8	½ pint (237 ml)
WET16	1 pint (473 ml)
WET32	1 quart (.95 L)
1 Gallon Can w/ Handle	
WET1	1 gal. (3.785 L)

WEIGHT PER U.S. GALLON

7.9 lbs. (3.6 kg) ± 0.2

SHIPPING WEIGHT PER CASE

<u>Stock Code</u>	<u>Case Weight</u>	<u>#/Case</u>
WET4	10 lbs. (4.5 kg)	24
WET8	16 lbs. (7.3 kg)	24
WET8A	9 lbs. (4.1 kg)	12
(Display Box)		
WET16	15 lbs. (6.8 kg)	12
WET32	28 lbs. (12.7 kg)	12
WET1	56 lbs. (25.4 kg)	6

DIRECTIONS FOR USE

1. Cut the pipe square and remove all burrs.
2. Check fitting of pipe. If too loose or too tight, pipe should not be used. Ideal fit between pipe and fitting before cementing allows pipe to enter to full depth of socket easily.
3. Remove all dust, moisture, grease, oil and any other foreign material from pipe and fitting. "WEATHERPROOF" is suitable for use without a primer. Where local codes permit, may be used without primer. If a primer is required by local codes, apply WHITLAM LOW VOC PURPLE PRIMER to the pipe and fitting. While surface is still damp with primer, apply cement as follows:
4. Apply enough cement uniformly to pipe and fitting to form a bead of cement at outside end of pipe. Prevent excess cement from forming on bare inside walls of pipe.
5. Brush "WEATHERPROOF" generously on the outside of the pipe to the depth of the fitting. Do not thin cement with primers or cleaners.
6. Immediately after "WEATHERPROOF" is applied, insert pipe to the bottom of the socket, using a quarter twisting motion, and hold in place 30 seconds until cement sets. Assemble parts QUICKLY. If cement is not fluid, re-coat both parts and repeat procedure.
7. Remove excessive "WEATHERPROOF" with a dry cloth only.
8. Allow about 4 minutes for good handling strength. Allow 4 hours for high strength. For best quality joints, remove water or moisture from pipe and fitting and allow 2-24 hours cure time. Cure time before testing depends on size, fit, temperature and pressures. Refer to ASTM Spec. D2564, for recommended set and cure time.
9. Keep container closed at all times when not using to avoid moisture absorption and vapor losses. Keep "WEATHERPROOF" from freezing.
10. Special blue dye allows you to see application.
11. Follow all recommended procedures for joining PVC pipe and fittings as stated in ASTM Spec. D2564.

 **WHITLAM**
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